

Technical Note

Camera Windows: Optimizing for Different Spectral Regions

The transmission efficiency of the vacuum window of CCD and EMCCD cameras is a key consideration when optimizing the performance of the system for a particular spectral region of interest. Generally one wants to maximize the transmission possible in the desired wavelength region. Careful design and use of anti-reflection (AR) coatings on both surfaces of the window can minimize reflection losses at each surface leading to enhanced transmission compared with the bare uncoated substrate. However, there is often a trade-off between enhancing performance in a specific wavelength region, and having good efficiency over a broad band (BB) or large wavelength range. Hence there are cases where the uncoated substrate may be a better option, particularly if one wants to maintain good transmission from the UV right up to the SWIR region.

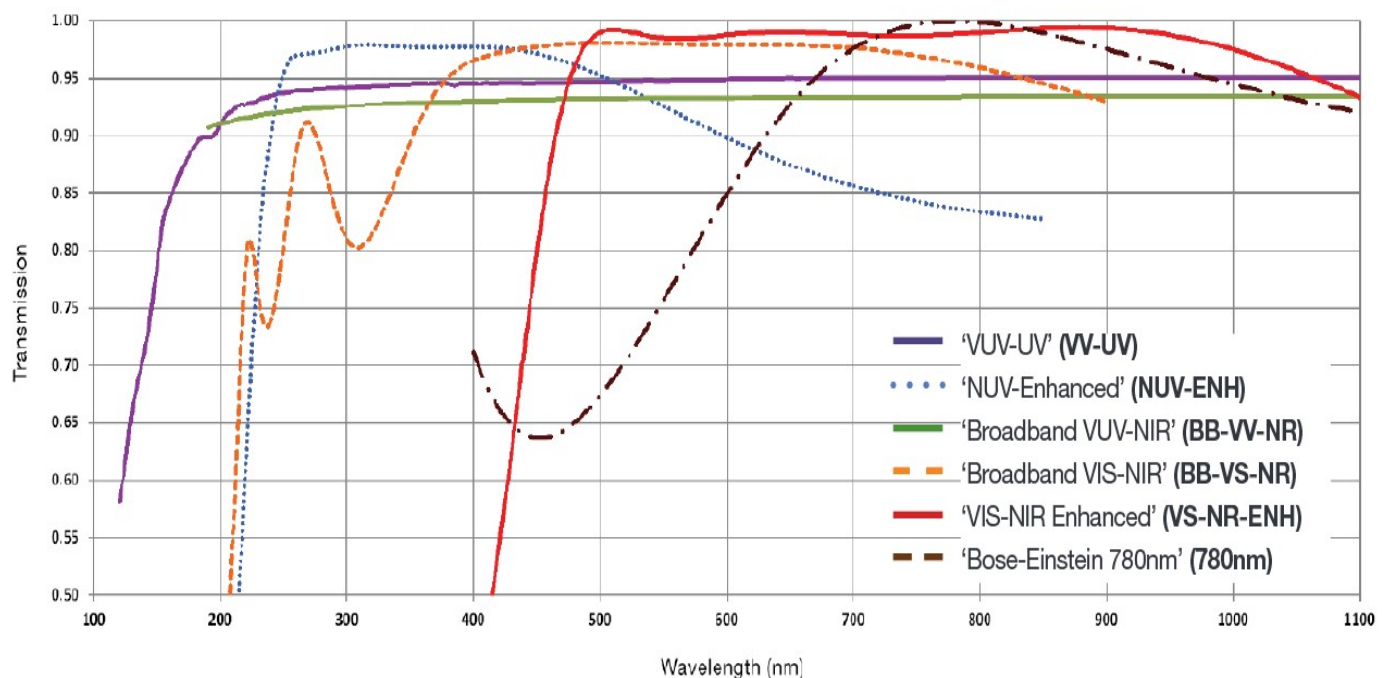


Figure 1: Transmission curves for different window options showing the optimized spectral regions over which the window is most appropriate.

Another key consideration in some applications is the minimization of any fringing effects due to the window; this effect is directly related to the coherence of the light incident on the camera. Fringing effects can occur due to the etaloning effect within the window substrate. This can appear as faint fringing lines superimposed on the image or spectrum. It is due to constructive/destructive interference effects and can occur when dealing with coherent light sources, particularly for those wavelengths in the NIR above ~700 nm. Using a wedged window is a good way of reducing the effect to minimal levels; the wedging helps to break up the coherence of the interfering light waves.

The following considerations are taken into account when deciding what window to use:

- **The material of the window and its optical properties**
- **The anti-reflection coatings needed on both the ambient and vacuum side of the window**
- **Whether wedging is needed or not**

Camera Window Materials and their Properties

There are two materials selected for use in the windows of Andor cameras: **UV Grade Fused Silica** and **Magnesium Fluoride**.

UV Grade Fused Silica (FS): UV grade fused silica is formed from silicon dioxide. It is a synthetic non-crystalline amorphous material which offers good transmittance in the NIR, visible and UV regions down to 180 nm. Whilst quartz consists of silicon dioxide as well, its structure and performance is significantly different; quartz is crystalline and shows birefringent properties. The homogeneity and transmittance is better for UV grade fused silica. Fused silica has a high damage threshold and is often used when working with high power lasers. It can also offer good transmission up into the IR region to beyond 2 μm .

Magnesium Fluoride (MgF₂): MgF₂ offers both good transmission into the deep UV or VUV region and up into the SWIR region. It is used mostly for UV optics and can transmit down to below 120 nm. However MgF₂ is slightly birefringent so windows are normally manufactured so that the c-axis is parallel to the optic axis of the system and therefore **perpendicular to the plane of the window. It can also transmit up to beyond 7 μm in the IR region so is commonly used as the material of choice in SWIR region.** VUV grade material is used for the Andor windows. As it has a low refractive index it has a high transmission over the whole spectral range even without the use of AR coatings; the addition of an AR coating whilst possible offers little improvement to this already high transmission. MgF₂ is more expensive than fused silica.

AR coatings and optimized transmission curves for different λ regions

Figure 1 shows the transmission curves for the different window options available. Two of these correspond to the raw Magnesium Fluoride (MgF₂) and UV Grade Fused Silica (FS) substrates with no AR coatings and the others are for windows with optimized AR coatings on both sides of the substrate. The meaning of the descriptive codes used is explained in Table 1.

Table 1: Summary of the different types of window option available corresponding to the transmission curves shown in figure 1. The Symbols Key at the bottom summarizes the abbreviations used.

Window Type	1	2	3	4	5	6
Name	'Broadband VIS-NIR'	'NUV-Enhanced'	'VIS-NIR Enhanced'	'Bose-Einstein 780nm'	'Broadband VUV-NIR'	'VUV-UV'
Window Code xx- diameter y- wedged/ unwedged	WNxxFS(BB-VS-NR)y	WNxxFS(NUV-ENH)y	WNxxFS(VS-NR-ENH)y	WNxxFS(780nm)y	WNxxFS(BB-VV-NR)y	WNxxMF(VV-UV)y
Region of optimization	BB from the Visible to Near Infrared	Enhanced for Near Ultraviolet	Enhanced for Visible-Near Infrared	Wavelength of 780nm	BB from Vacuum Ultraviolet to Near Infrared	Extended for Vacuum Ultraviolet
Material	UV grade Fused Silica (FS)					MgF ₂
Coating	AR both Sides				Substrate Only	
Diameter Options (xx) (mm)	35, 45, 50, 60(U)	35, 45	35, 45, 50	35, 45	35, 45, 50, 60(U)	35, 45
Wedge Options (y) W- wedged U- unwedged (Normal wedge ½ degree)	W/U	U only	W only	W only	W/U	U only

Symbols Key:

UV- ultraviolet, **NUV-** near ultraviolet, **VIS/VS-** visible, **VUV/VV-** vacuum ultraviolet, **NIR/NR-** near infrared, **WN-** window, **ENH-** enhanced, **AR-** antireflection coating, **MgF₂/MF-** Magnesium Fluoride, **W-** wedged, **U-** unwedged, **FS-** UV grade fused silica, **BB-** Broadband

The window code contains information on the diameter, material used, the transmission characteristic and whether it is wedged or not. For example a 45 mm diameter window, optimized for the extended NIR region, would be wedged, and consist of UV grade fused silica, resulting in the following window code:

WN45FS(VS-NR-ENH)W

The corresponding transmission curve is shown in Figure 1 as a solid red line and labelled “**VIS-NIR Enhanced**”. A summary of the dimensional data and wedge characteristics for each window is given in Table 3 and Figure 3 of Appendix B. Figure 2 summarizes the options possible for constructing a code to specify a particular window. An example is illustrated for a window which may be used with the Newton camera for optimization across a broad visible to near-infrared range – ‘**Broadband VIS-NIR**’, and which is wedged to minimize any chances of etaloning: the corresponding new window code would be: ‘**WN45FS(BB-VS-NR)W**’.

Window options for different cameras

Note that not all possible combinations of window features are desirable and consequently not all combinations are offered. The different window options for each camera model are given in Table 2 of Appendix A. Generally if one is choosing a sensor with QE optimized for a particular spectral region, they will also consider choosing a window optimized for the same region. One should consult the individual specification sheets for each camera to see the standard window offered and the additional options available for it; also refer to the table in Appendix A of this technical note. The standard window (S) will satisfy the majority of situations, and has been chosen to give the best performance for the broadest range of applications.

However, other options (O) for applications requiring specifically optimized conditions are readily available without requiring a Customer Special Request (CSR). These options are offered in the [Camera Windows Supplementary Specification Sheet](#). In the very small number of remaining cases where a particular window performance is required these will be handled through the CSR process. There are situations where it is not feasible to put particular windows on to particular cameras for technical reasons and these are denoted as ‘non-applicable’ (n/a) in table 2 Appendix A. For example wedged windows of 60 mm diameter cannot be fitted to Standard iKon-L cameras due to mechanical constraints. Similarly as another example, putting a window optimized for the ‘NUV-Enhanced’ region on to an iDus front illuminated (FI) camera would be a mismatch for overall sensitivity.

Special requests (CSR)

The customer special request (CSR) process is still available to service requests for the very small number of windows not likely to be covered by those outlined here. For example, an application area where there may be very specific wavelength requirements is Bose-Einstein Condensation analysis. There are two specific window options offered up front – namely ‘Bose-Einstein 780nm’ chosen for the most common wavelength used, and the ‘NUV Enhanced’ window which offers optimization for several wavelengths in the UV, such as 369 and 421 nm. It is also worth noting that the window for ‘VIS-NIR Enhanced’ can be used for the multiple wavelengths of 670, 767, 780 and 850 nm. However, if a window with the necessary requirements is not available, then the standard CSR process should be followed and the particular requirements outlined.

OEM Customers

For OEM customers, the OEM Sales Engineer should request a unique camera code if an optional window is required.

Choosing a window – steps to consider:

1. Determine the wavelength region or regions of interest for optimized throughput.
2. Refer to the transmission curves – Figure 1 (and figure 3) – for the different window options.
3. Consider the best combination of window with sensor QE against the spectral regions chosen for optimized throughput – refer to QE curves in Specification Sheet.
4. Refer to Table 2 in Appendix A for the various options available for the particular camera model under consideration.
5. Ordering –
 - **If the window needed is the standard (S) window**– then just select the camera model as indicated on the Specification Sheet.
 - **If another window option (O) is needed**– then a separate line item is needed on the order detailing the option as per the options presented in the Camera Specification Sheet. The separate line items corresponding to the options can be entered automatically when constructing a PO or quotation.
 - **If the required window is not available as a standard (S) or an option (O)** – then a CSR will need to be raised. The specific requirements should be outlined when raising the CSR request and creating the CSR ticket. It is recommended that one discusses the detail with an Applications Specialist at this point.

Win	Diameter (mm)	Material	Optimal wavelength range	Wedge
WN			(780nm)	
	35		(NUV-ENH)	
	45	FS	(VS-NR-ENH)	W
	49	MF	(BB-VS-NR)	U
	50		(BB-VV-NR)	
	60		(VV-UV)	

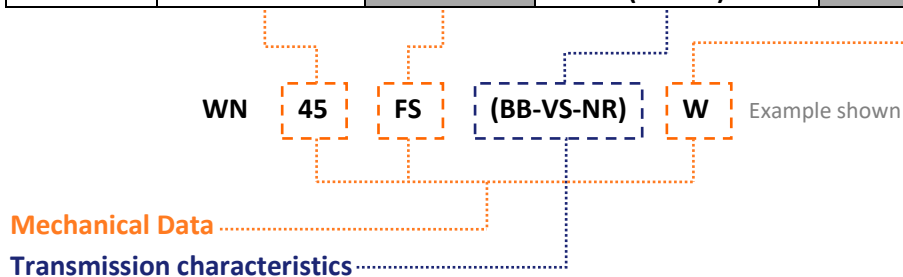


Figure 2: Guide to constructing window code.

Note that not all possible combinations are available or desirable. Refer to list in Appendix A for options available for each camera model.

Appendix A

Table 2 Part 1: Summary of the window options for each camera.

Product (Description) (Code)	Window Options							
	'VUV-UV' Code - '(VV-UV)U'	'NUV-Enhanced' Code - '(NUV-ENH)U'	'Broadband VUV-NIR' Wedged Code - '(BB-VV-NR)W'	'Broadband VUV-NIR' Unwedged Code - '(BB-VV-NR)U'	'Broadband VIS-NIR' Wedged Code - '(BB-VS-NR)W'	'Broadband VIS-NIR' Unwedged Code - '(BB-VS-NR)U'	'VIS-NIR enhanced' Code - '(VS-NR-ENH)W'	'Bose-Einstein 780nm' Code - '(780nm)W'
IKON-L								
DW936N-#BV	CSR	CSR	n/a	O	n/a	S	CSR	n/a
DZ936N-#BV	CSR	CSR	n/a	O	n/a	S	CSR	n/a
DW936N-#FI	n/a	n/a	n/a	S	n/a	O	CSR	n/a
DZ936N-#FI	n/a	n/a	n/a	S	n/a	O	CSR	n/a
DW936N-BR-DD	CSR	n/a	n/a	O	n/a	S	CSR	CSR
DZ936N-BR-DD	CSR	n/a	n/a	O	n/a	S	CSR	CSR
DW936N-BEX2-DD	CSR	n/a	n/a	S	n/a	O	CSR	CSR
DW936N-BEX2-DD	CSR	n/a	n/a	S	n/a	O	CSR	CSR
DW936N-BU2	O	O	n/a	S	n/a	n/a	n/a	n/a
DZ936N-BU2	O	O	n/a	S	n/a	n/a	n/a	n/a
IKON								
DU-888U3-CS0-#BV	CSR	CSR	O	O	S	O	O	n/a
DU-897U-CS0-#BV	CSR	CSR	O	O	S	O	O	n/a
DU-888U3-CS0-UVB	O	O	O	S	CSR	CSR	CSR	n/a
DU-897U-CS0-UVB	O	O	O	S	CSR	CSR	CSR	n/a
DU-888U3-CS0-#EX	O	O	S	O	O	O	O	n/a
DU-897U-CS0-#EX	O	O	S	O	O	O	O	n/a
DU-888U3-CS0-BVF	CSR	CSR	O	O	S	O	O	O
DU-897U-CS0-BVF	CSR	CSR	O	O	S	O	O	O
DU-888U3-CS0-EXF	O	O	S	O	O	O	O	O
DU-897U-CS0-EXF	O	CSR	S	O	O	O	O	O
DU-888U3-CS0-#BB	n/a	O ^{SP}	S	O	n/a	n/a	n/a	n/a
IXON-L-888	CSR	CSR	O	O	S	O	O	n/a
IXON-L-897	CSR	CSR	O	O	S	O	O	n/a
IKON-M								
DU912P-BV	CSR	CSR	O	O	S	O	O	n/a
DU934P-BR-DD	CSR	n/a	S	O	O	O	O	O
DU934P-BEX2-DD	CSR	n/a	S	O	O	O	O	O
DU934P-BU2	O	O	O	S	n/a	n/a	n/a	O
DU934P-BV	CSR	CSR	O	O	S	O	O	n/a
DU934P-FI	n/a	n/a	n/a	S	O	O	O	n/a
NEO								
NEO-5.5-CL3	CSR	CSR	O	O	O	S ⁺	n/a	CSR
NEO-5.5-CL3-F	CSR	CSR	O	O	O	S ⁺	n/a	CSR
ZYLA								
ZYLA-4.2P-CL10	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-4.2P-CL10-W	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-4.2P-USB3	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-4.2P-USB3-W	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-4.2P-CL10-S	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-4.2P-USB3-S	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-CL10	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-CL3	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-USB3	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-USB3-W	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-CL10-S	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
ZYLA-5.5-USB3-S	n/a	CSR	CSR	CSR	n/a	S ⁺	n/a	n/a
IDUS								
DU401A-BR-DD	CSR	CSR	O	O	O	O	S ⁺	n/a
DU416A-LDC-DD	CSR	CSR	O	O	O	O	S ⁺	n/a
DV416A-LDC-DD	CSR	CSR	O	O	O	O	S ⁺	n/a
DU420A-BR-DD	CSR	CSR	O	O	O	O	S ⁺	n/a
DU420A-BEX2-DD	CSR	CSR	S	O	O	O	O	n/a
DU401A-BVF	CSR	O	O	S	O	O	O	n/a
DU420A-BVF	CSR	O	O	S	O	O	O	n/a
DV401A-BVF	CSR	O	O	S	O	O	O	n/a
DV420A-BVF	CSR	O	O	S	O	O	O	n/a
DU401A-FI	n/a	n/a	O	S	O	O	O	n/a
DV401A-FI	n/a	n/a	O	S	O	O	O	n/a
DU420A-BU	O	O	O	S	O	O	CSR	n/a
DV420A-BU	O	O	O	S	O	O	CSR	n/a
DU420A-BU2	O	O	O	S	CSR	CSR	n/a	n/a
DV420A-BU2	O	O	O	S	CSR	CSR	n/a	n/a
DU420A-OE	CSR	O	O	S	O	O	O	n/a
DU420A-OE	CSR	O	O	S	O	O	O	n/a
DU490A-1.7	n/a	n/a	O	S	n/a	n/a	CSR	n/a
DU490A-2.2	n/a	n/a	O	S	n/a	n/a	CSR	n/a
DU491A-1.7	n/a	n/a	O	S	n/a	n/a	CSR	n/a
DU491A-2.2	n/a	n/a	O	S	n/a	n/a	CSR	n/a
DU492A-1.7	n/a	n/a	O	S	n/a	n/a	CSR	n/a
DU492A-2.2	n/a	n/a	O	S	n/a	n/a	CSR	n/a
IVAC								
DR-324B-FI-RES	n/a	n/a	O	S	n/a	n/a	n/a	n/a
DR-316B-LDC-DD-RES	CSR	CSR	O	O	O	O	S ⁺	n/a
NEWTON								
DU920P-BR-DD	CSR	CSR	O	O	O	O	S ⁺	CSR
DU920P-BEX2-DD	CSR	CSR	S	O	O	O	O	CSR
DU920P-UV-BR-DD	CSR	CSR	O	O	O	O	S ⁺	CSR
DU920P-BU	O	O	O	S	O	O	CSR	CSR
DU920P-BU2	O	O	O	S	CSR	CSR	n/a	CSR
DU940P-BU2	O	O	O	S	CSR	CSR	n/a	CSR
DU920P-BVF	CSR	O	O	S	O	O	O	CSR
DU940P-BV	CSR	O	O	S	O	O	O	CSR
DU970P-BVF	CSR	O	O	S	O	O	O	CSR
DU971P-BV	CSR	O	O	S	O	O	O	CSR
DU920P-OE	CSR	O	O	S	O	O	O	CSR
DU940P-FI	n/a	n/a	O	S	O	O	O	CSR
DU970P-FI	n/a	n/a	O	S	O	O	O	CSR
DU971P-FI	n/a	n/a	O	S	O	O	O	CSR
DU940P-UV	CSR	O	O	S	O	O	O	CSR
DU970P-UV	CSR	O	O	S	O	O	O	CSR
DU971P-UV	CSR	O	O	S	O	O	O	CSR
DU970P-UVB	CSR	O	O	S	n/a	n/a	O	CSR
DU971P-UVB	CSR	O	O	S	O	O	O	CSR

Key: S: standard window offered, S⁺: standard window has 1 degree wedge and 49.5 mm diameter, O: options available, CSR: possible via CSR process, n/a: not applicable. Standard wedge is 0.5 degrees unless specified otherwise.
O^{SP}: Special option with Wedge

Table 2 Part 2: Summary of the window options for each camera.

Product (Description) (Code)	'VUV-UV' Code - '(VV-VV)U'	'NUV-Enhanced' Code - '(NUV-ENH)U'	'Broadband VUV-NIR' Wedged Code - '(BB-VV-NR)W'	'Broadband VUV-NIR' Unwedged Code - '(BB-VV-NR)U'	'Broadband VIS-NIR' Wedged Code - '(BB-VS-NR)W'	'Broadband VIS-NIR' Unwedged (#) Code - '(BB-VS-NR)U'	'VIS-NIR Enhanced' Code - '(VS-NR-ENH)W'	'Bose-Einstein 780nm' Code - '(780nm)W'
IKON-XL								
XL-EA02-C0 (iKon XL 230 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA02-CS (iKon XL 230 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA02-D0 (iKon XL 230 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA02-DS (iKon XL 230 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA01-C0 (iKon XL 230 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA01-CS (iKon XL 230 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA01-D0 (iKon XL 230 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA01-DS (iKon XL 230 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA04-C0 (iKon XL 231 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA04-CS (iKon XL 231 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA04-D0 (iKon XL 231 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA04-DS (iKon XL 231 BB)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA05-C0 (iKon XL 231 BEX2)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA05-CS (iKon XL 231 BEX2)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA05-D0 (iKon XL 231 BEX2)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA05-DS (iKon XL 231 BEX2)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA07-C0 (iKon XL 231 BEX2-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA07-CS (iKon XL 231 BEX2-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA07-D0 (iKon XL 231 BEX2-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA07-DS (iKon XL 231 BEX2-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA06-C0 (iKon XL 231 BR-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA06-CS (iKon XL 231 BR-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA06-D0 (iKon XL 231 BR-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA06-DS (iKon XL 231 BR-DD)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA03-C0 (iKon XL 231 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA03-CS (iKon XL 231 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA03-D0 (iKon XL 231 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
XL-EA03-DS (iKon XL 231 BV)	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
SONA								
SONA-2BV11	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
SONA-4BV11	CSR	CSR	CSR	CSR	CSR	S#	CSR	n/a
MARANA								
MARANA-4BV11	CSR	CSR	CSR	O	CSR	S#	O ^{USP}	CSR
MARANA-4BU11	CSR	CSR	CSR	S	CSR	CSR	CSR	CSR

Key: S#: Standard window on Zyla, Neo and iKon-XL- refer to the *Transmission Efficiency Characteristics* curve below, O: options available, O^{USP}: special unwedged window, CSR: possible via CSR process, n/a: not applicable.

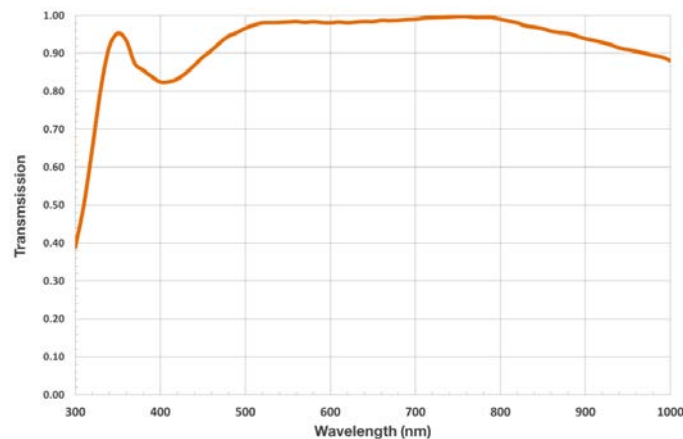


Figure 3: Transmission Efficiency Characteristics of the Standard "S#" window used in the Zyla, Neo, Sona, Marana and iKon-XL models

Appendix B: Dimensional data for the different camera windows

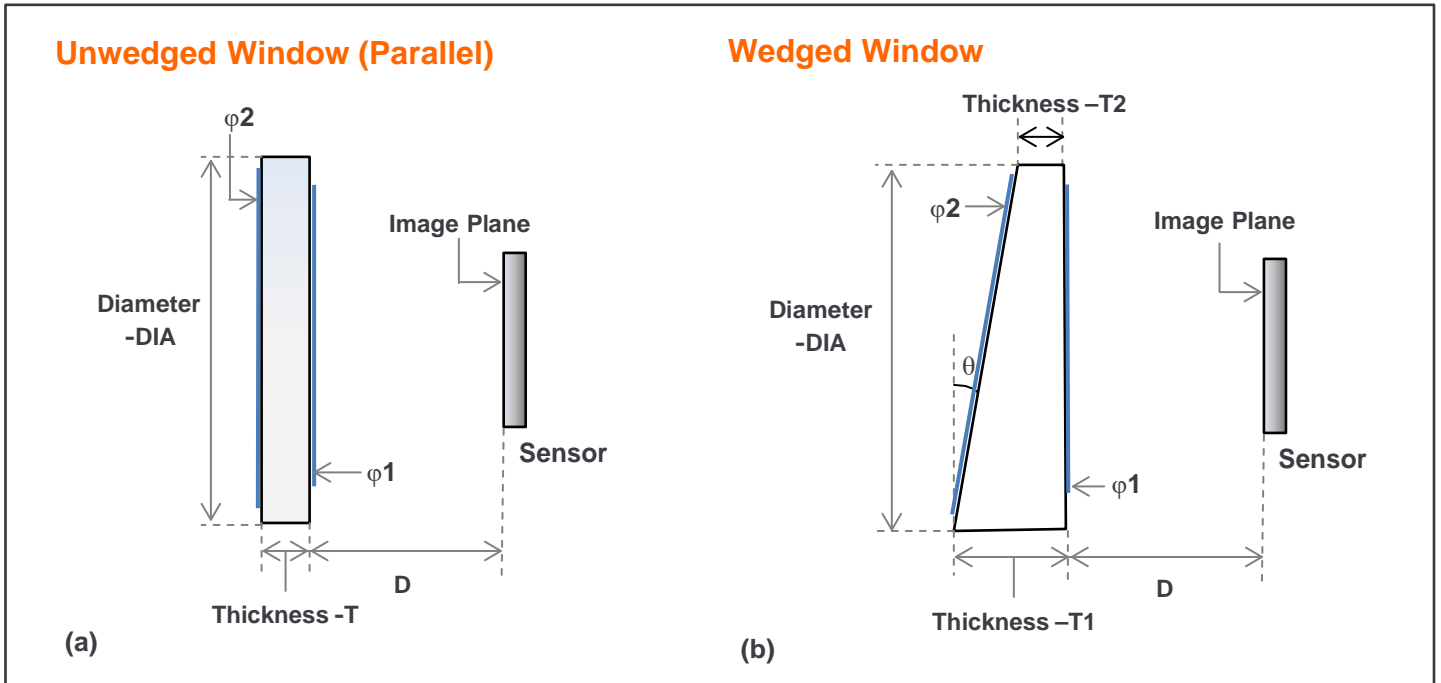


Figure 4: Schematic for dimensions of (a) Unwedged and (b) Wedged windows for the different cameras. (AR coating: Inside diameter denoted by $\phi 1$, outside diameter denoted by $\phi 2$).

Table 3: Summary of the key dimensional data for each camera family

Camera Model			Unwedged	Wedged			AR Coating (if present)	
	Diameter	Dist. (Win to sensor)	Thickness	Wedge Angle	Thickest Edge	Thinnest Edge	Diameter Inside	Diameter Outside
	DIA (mm)	D (mm)	T	θ°	T1	T2	AR - $\phi 1$ (mm)	AR - $\phi 2$ (mm)
iXon Ultra	35	5.50	1.5	0.5	1.8	1.5	25.4	33
iXon Life	35	4.15	1.5	0.5	1.8	1.5	25.4	33
iKon-M	35	4.15	1.5	0.5	1.8	1.5	25.4	33
iKon-L	60	6.70	2.3	No wedged option			40	44
Neo	45	5.74	2.5	0.5	1.9	1.5	36	40
Zyla	45	4.91	2.5	No wedged option			36	40
Newton	45	7.14	1.5	0.5	2.6	2.2	36	40
iDus	45	6.64	1.5	0.5	2.6	2.2	36	40
iVac	45	4.11	1.5	0.5	2.6	2.2	36	40
Newton-BRDD iDus-BRDD iDus-LDC-DD iVac-LDC-BRDD	49.5	7.14	2.3	1.0	2.3	1.4	40	44
iKon-XL	112.3	4.50	6.35	No wedged option			<100	106.3
Sona	50	4.30	2.5	No wedged option			40	44
Marana	50	4.30	2.5	No wedged option			40	44